

Work Order ID 81857

81857

Page 1

March-19-12 4:26:53 PM

Item ID: D350-636-218

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube RH, Deluxe

Start Date: 19/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/03/20*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D350-636

I

SP

0.00

100

100

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-218 CHG002

004 per ECU

12/10/04

MF 12-10-04

110

Assemble as per dwg

0.00

110

HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-018 as per IIN-D350-636

12/11/04

12-10-31

12-10-31

120

QC5- Inspect part completeness to step on W/O

0.00

120

QC

Memo

0.00

Quality Control

12/10/03

12/11/04

12/11/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-636-218

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Skidtube RH, Deluxe

Stop ***NS2***

Start Date: 19/03/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 02/04/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

0.00

150

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-636-218

Location: 72
PPP rev: _____

① & 12/11/10 sf

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

12/11/19 JF

MF
12-11-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 81857

81857

Parent Item: D350-636-218

D350-636-218

Parent Item Name: Skidtube RH, Deluxe

Start Date: 19/03/2012

Required Date: 02/04/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-018		Manufactured	No			110	Each	0.0000	1	1			
D350-636-018									**				
Skidtube w/ Training Wearplates, RH													
D350-636-101		Manufactured	No			110	Each	7.0000	1	1			
D350-636-101									**				
Toe Step, LH/RH													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		7							
				71606		7							
D350-636-105A		Manufactured	No			110	Each	10.0000	1	1			
D350-636-105A									**				
Wedge Installation													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		10							
				51959		1		B68365					
				67317		4							
				71604		1							
				77147		4							
D350-636-109		Manufactured	No			110	Each	2.0000	1	1			
D350-636-109									**				
Tow Ring Installation													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		2							
				77083		2							

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

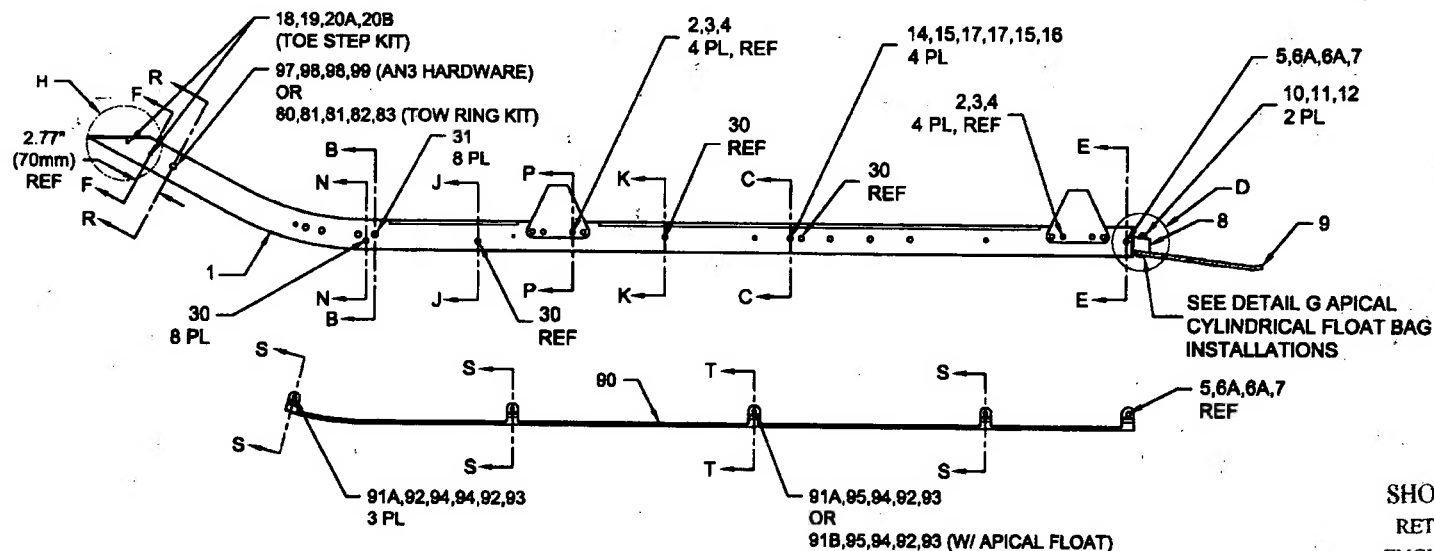
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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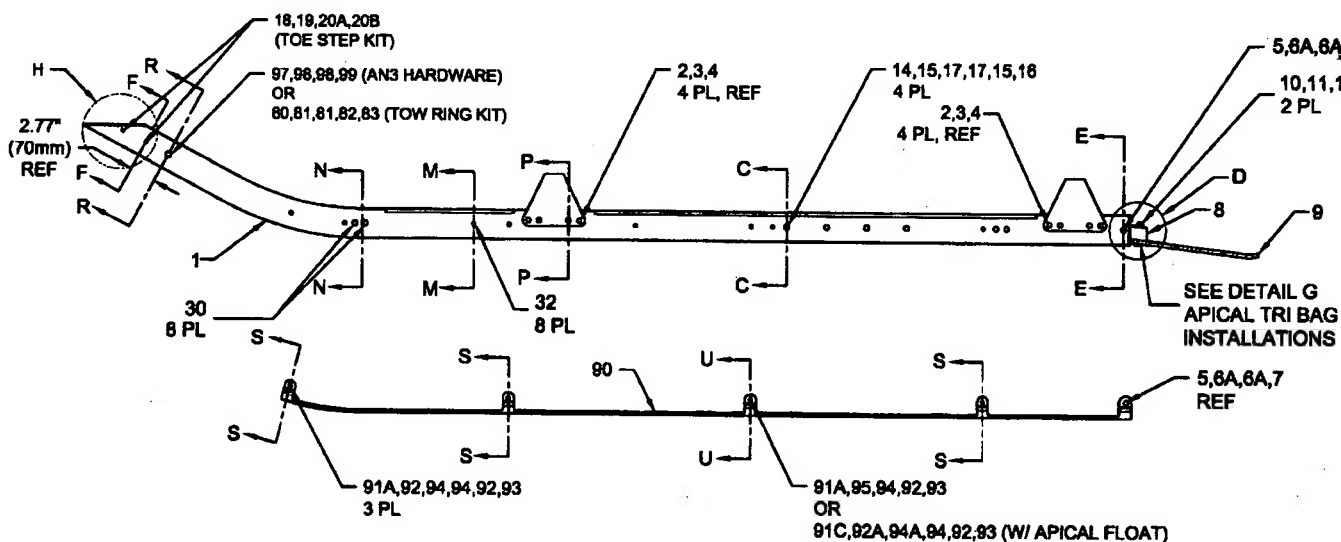
NOTE: Date & initial all entries

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

81857 MCT
12/03/20



D350-636-015/-016/-215/-216
(Aerazur/Apical Cylindrical)



D350-636-017/-018/-217/-218
(Aircruiser/Apical Tri-bag)

Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY

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Revision: I

Date: 10.10.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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